



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4074-1

Job Sheet 172586



Part No: D4074-1

Job Qty: 10 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/18

Job Tracking No:

Due Date: 3/7/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV E SHEETS 2,3 IPP Rev:A 10.06.08 new issue DD ver:EC IPP REV:B AS PER ECN 11-613 11-07-25 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	3/6/18	3/6/18	0.00	0.00	Start Up Waterjet		SL 18/02/18
100	Waterjet	10 pcs	3/6/18	3/6/18	0.00	0.54	Waterjet1		SL 18/02/18
120	QC	10 pcs	3/6/18	3/6/18	0.00	0.00	QC8		SL
130	Brake NC	10 pcs	3/6/18	3/6/18	0.03	0.29	Brake NC 2		DAS 18/02/18
140	QC	10 pcs	3/6/18	3/6/18	0.00	0.00	QC5		38
150	HandFinish	10 pcs	3/6/18	3/6/18	0.00	0.16	HandFinish1		SL 18-3-18
160	Powdercoat	10 pcs	3/7/18	3/7/18	0.00	0.18	Powdercoat1		SL 18-3-18
170	QC	10 pcs	3/7/18	3/7/18	0.00	0.00	QC3		SL 18-3-18
180	Packaging	10 pcs	3/7/18	3/7/18	0.00	0.00	Packaging3-2	51073	SL 18-3-18
190	QC21-SA	10 Ea	3/7/18	3/7/18	0.00	0.00	QC21		SL 18-3-18

M 138760

START: 10:10

OUT: 3:20 FINISH: 10:40

MAR 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.125	6061-T6 .125 Sheet	.4520 sf (.0452 ea)	90-Start up Operation	

0.45

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.125	0	174	0



Container No: S044782



Part: D4074-1

Job No: 172586

Serial No/Batch: S044782

Revision: D4074

Inspector:

Dart Aerospace Ltd.

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7

CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com

www.dartaerospace.com

Date: 02/22/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Channel	0.173Inches	+ 0.005 - 0.001	0.178 0.172	Diameter
2	Channel	0.204Inches	+ 0.005 - 0.001	0.209 0.203	Diameter
3	Channel	2.850Inches	± 0.030	2.880 2.820	
4	Channel	0.230Inches	± 0.030	0.260 0.200	
5	Channel	0.787Inches	± 0.010	0.797 0.777	
6	Channel	0.200Inches	± 0.030	0.230 0.170	
7	Channel	1.425Inches	± 0.010	1.435 1.415	
8	Channel	2.457Inches	± 0.010	2.467 2.447	
9	Channel	1.250Inches	± 0.030	1.280 1.220	
10	Channel	0.050Inches	± 0.010	0.060 0.040	

Plex 2/20/18 2:50 PM Dart.Gagnon.Michelle

